

ATTENTION:  
GENERAL MANAGER  
CLAIMS PERSONNEL

PARTS MANAGER  
SERVICE MANAGER




**SUBARU**®

**SERVICE BULLETIN**

**APPLICABILITY:** 2003~2006MY Impreza Vehicles  
**SUBJECT:** Service Manual Corrections

**NUMBER:** 18-110-06  
**DATE:** 09/01/06

**INTRODUCTION**

The purpose of this bulletin is to provide a description of current changes to Service Manuals available via the Subaru Technical Information System (STIS) web site. The tables contained within this bulletin are to be used as guides for becoming aware of the latest changes. We advise you to always refer to the STIS web site when looking for the latest Service information. Printed pages will **not** be made available to update printed Service Manuals.

**Paper manuals may have different page numbering then what is reflected below, based on multiple new and revised pages. Please refer to the information contained on the STIS web site for all future, updated service manual information.**

YEAR	MODEL	BOOK/ VOL#	MSA#	SECTION	PAGE(S)	DESCRIPTION OF CHANGE
2003	Impreza	3	MSA5T0312A	Engine 2 (DOHC)	IN(H4DOTC)-5	Figure and torque specification changed.
2004	Impreza	3	MSA5T0412A	Engine H4(DOTC Turbo)	IN(H4DOTC)-5	Figure and torque specification changed.
		4	MSA5T0413A	Engine STi	EN(STi)(diag)-330	Terminal number for connector B136 is corrected to No. 35.
2005	Impreza	2	MSA5T0511A	Engine (H4SO)	GD(H4SO)-94, 96, 98, 100	Figures changed for DTCs P0335, P0336, P0340, P0341.
		3	MSA5T0512A	Engine H4(DOTC Turbo)	IN(H4DOTC)-5	Figure and torque specification changed.
					GD(H4DOTC)-98, 100, 102, 105	Figures changed for DTCs P0335, P0336, P0340, P0341.
2006	Impreza	2	MSA5T0611A	Engine (H4SO)	GD(H4SO)-88, 90, 92, 94	Figures changed for DTCs P0335, P0336, P0340, P0341.



**CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.**

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

