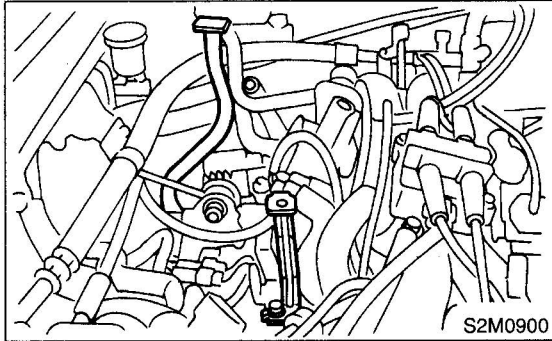


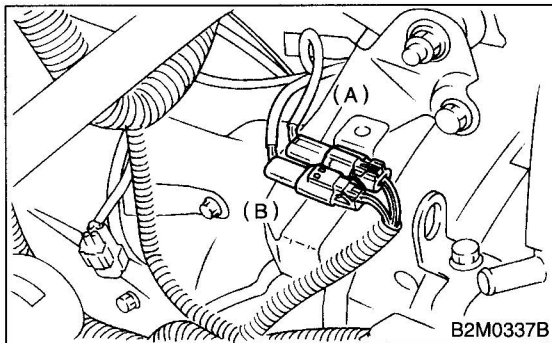
### 3. Manual Transmission Assembly

#### A: REMOVAL

- 1) Open the front hood fully, and support with stay.
- 2) Disconnect the battery ground terminal.
- 3) Remove the air intake duct and cleaner case. (Non-turbo model) <Ref. to IN(SOHC)-7, REMOVAL, Air Intake Duct.> and <Ref. to IN(SOHC)-6, REMOVAL, Air Cleaner Case.>
- 4) Remove the air cleaner case stay. (Non-turbo model)

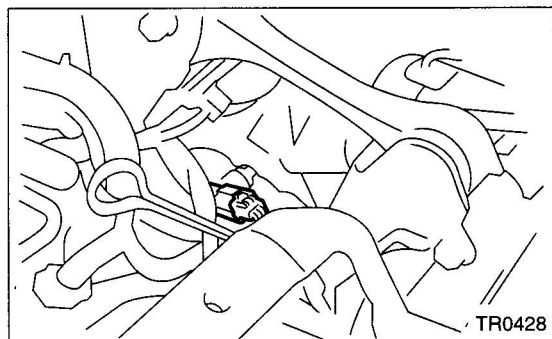


- 5) Remove the intercooler (Turbo model) <Ref. to IN(DOHC TURBO)-10, REMOVAL, Intercooler.>
  - 6) Disconnect the following connectors.
    - (1) Neutral position switch connector
    - (2) Back-up light switch connector
- Non-turbo model

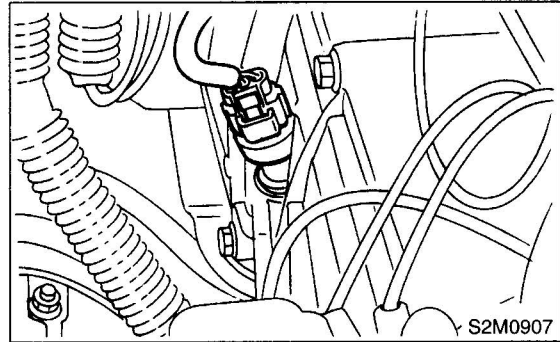


- (A) Neutral switch (Brown)
- (B) Back-up light switch (Gray)

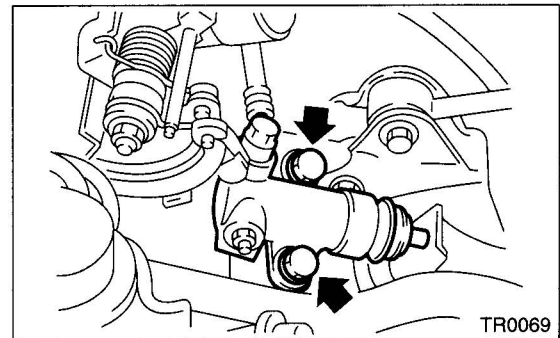
- Turbo model



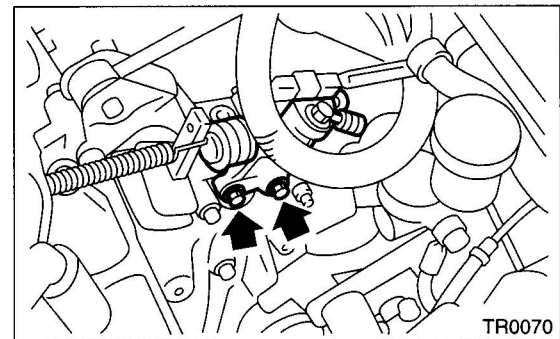
- (3) Vehicle speed sensor



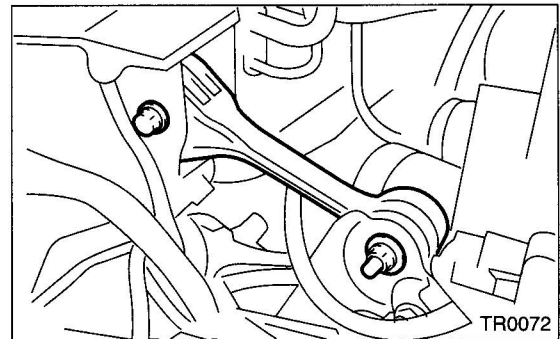
- 7) Remove the starter. <Ref. to SC-6, REMOVAL, Starter.>
  - 8) Remove the operating cylinder from the transmission.
- Non-turbo model



- Turbo model



- 9) Remove the pitching stopper.

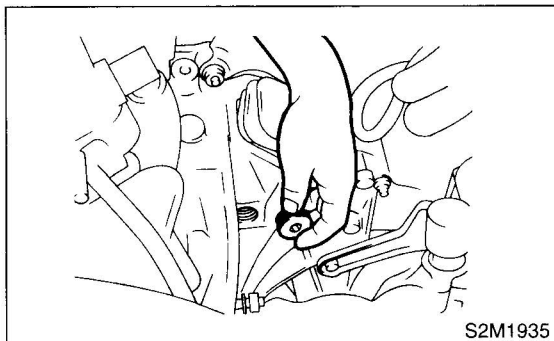


# MANUAL TRANSMISSION ASSEMBLY

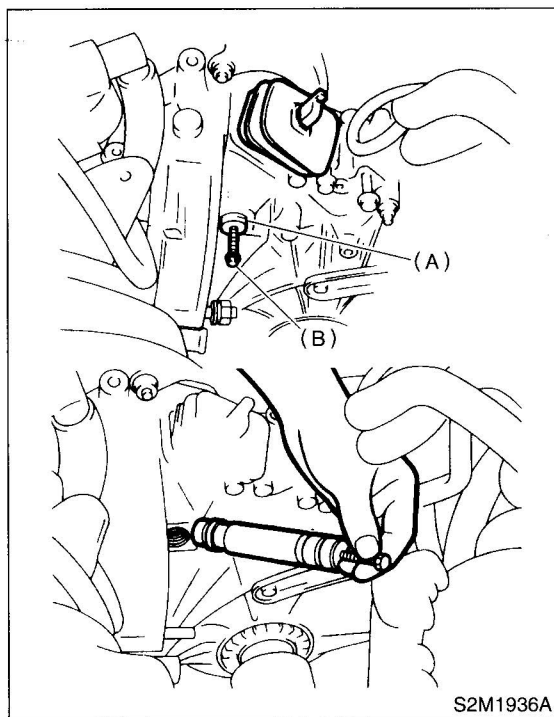
## MANUAL TRANSMISSION AND DIFFERENTIAL

10) Separate the clutch release fork from the release bearing. (Turbo model)

- (1) Remove the clutch operating cylinder from the transmission.
- (2) Remove the plug using 10 mm hexagon wrench.



(3) Screw the 6 mm dia. bolt into the release fork shaft, and remove it.



- (A) Shaft  
(B) Bolt

(4) Raise the release fork and unfasten the release bearing tabs to free release fork.

### CAUTION:

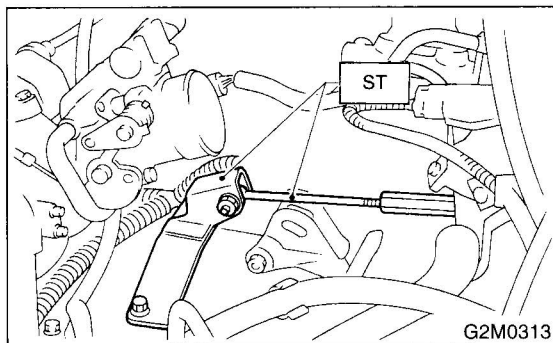
Step (4) is required to prevent interference with engine when removing engine from transmission.

11) Set ST.

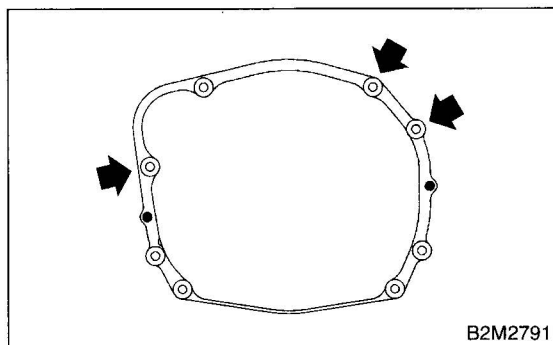
### NOTE:

Also is available Part No. 927670000.

ST 41099AA020 ENGINE SUPPORT ASSY



12) Remove the bolt which holds right upper side of transmission to the engine.



13) Remove the front and center exhaust pipes. (Non-turbo model) with OBD <Ref. to EX(SOHC)-5, REMOVAL, Front Exhaust Pipe.>

14) Remove the center exhaust pipe. (Turbo model). <Ref. to EX(DOHC TURBO)-8, REMOVAL, Center Exhaust Pipe.>

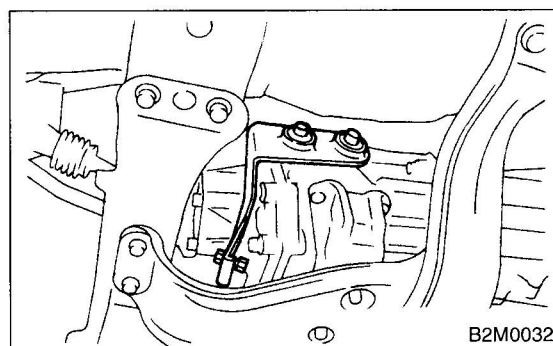
15) Remove the rear exhaust pipe and muffler.

### CAUTION:

When removing exhaust pipes, be careful each exhaust pipe does not drop out.

16) Remove the heat shield cover. (If equipped)

17) Remove the hanger bracket from right side of transmission.



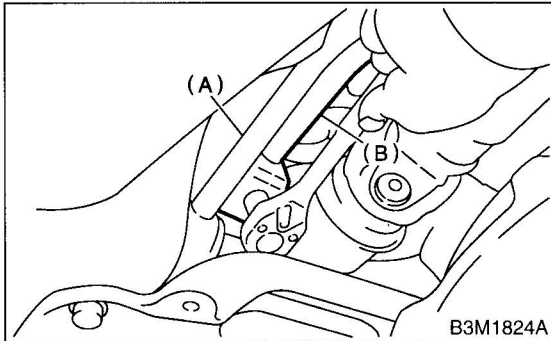
18) Remove the propeller shaft. <Ref. to DS-14, REMOVAL, Propeller Shaft.>

# MANUAL TRANSMISSION ASSEMBLY

## MANUAL TRANSMISSION AND DIFFERENTIAL

19) Remove the gear shift rod and stay from transmission.

- (1) Disconnect the stay from the transmission.
- (2) Disconnect the rod from the transmission.

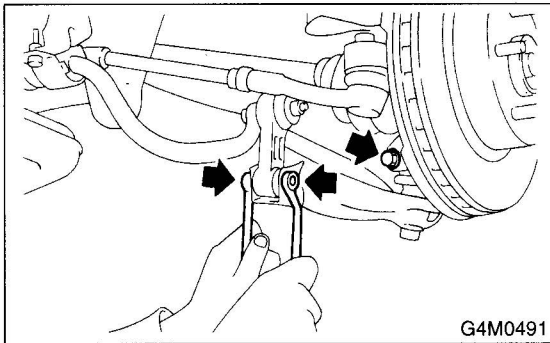


- (A) Stay  
(B) Rod

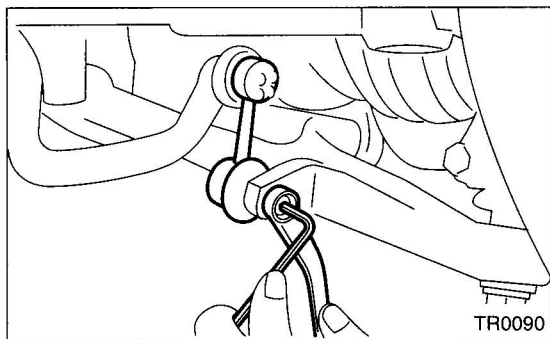
20) Disconnect the stabilizer link from the transverse link.

21) Remove the bolt securing ball joint of transverse link to housing.

- Except sedan turbo model



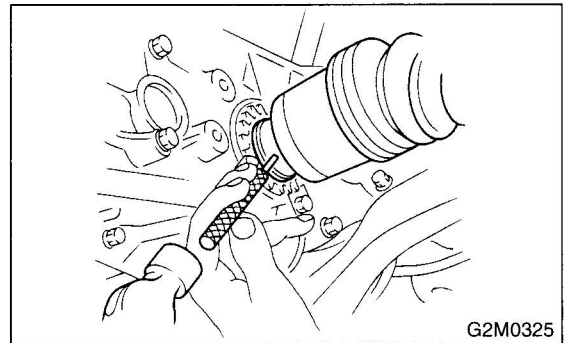
- Sedan turbo model



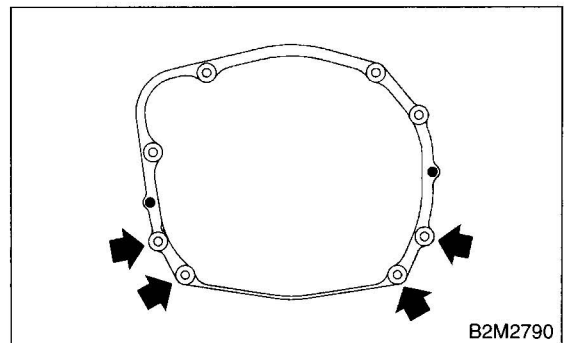
22) Remove the spring pins and separate front drive shafts from each side of the transmission.

**CAUTION:**

Discard removing spring pin. Replace with a new one.



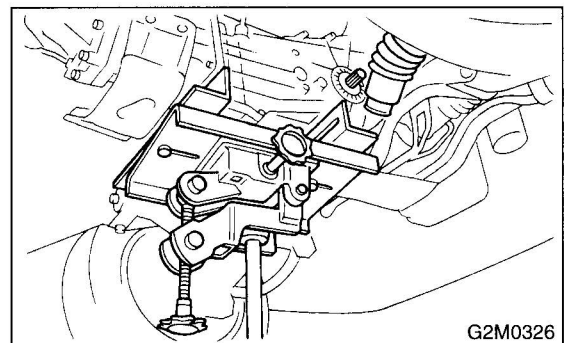
23) Remove the nuts which hold lower side of transmission to the engine.



24) Place the transmission jack under transmission.

**CAUTION:**

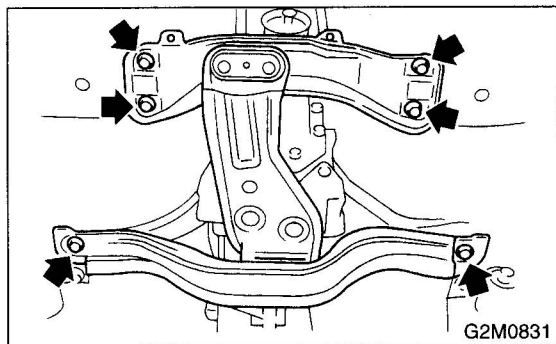
Always support transmission case with a transmission jack.



# MANUAL TRANSMISSION ASSEMBLY

## MANUAL TRANSMISSION AND DIFFERENTIAL

25) Remove the transmission rear crossmember from the vehicle.



26) Remove the transmission.

### CAUTION:

**Move transmission jack toward rear until main shaft is withdrawn from clutch cover.**

27) Separate the transmission assembly and rear cushion rubber.

## B: INSTALLATION

1) Install the rear cushion rubber to the transmission assembly.

### Tightening torque:

**35 N·m (3.6 kgf-m, 26.3 ft-lb)**

2) Install the clutch release lever and bearing onto the transmission. (Turbo model) <Ref. to CL-15, INSTALLATION, Release Bearing and Lever.>

3) Install the transmission onto the engine.

- (1) Gradually raise the transmission with transmission jack.
- (2) Engage them at splines.

### CAUTION:

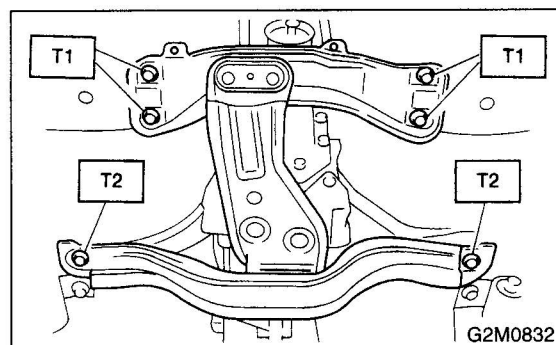
**Be careful not to strike main shaft against clutch cover.**

4) Install the transmission rear crossmember.

### Tightening torque:

**T1: 70 N·m (7.1 kgf-m, 51 ft-lb)**

**T2: 140 N·m (14.3 kgf-m, 103 ft-lb)**

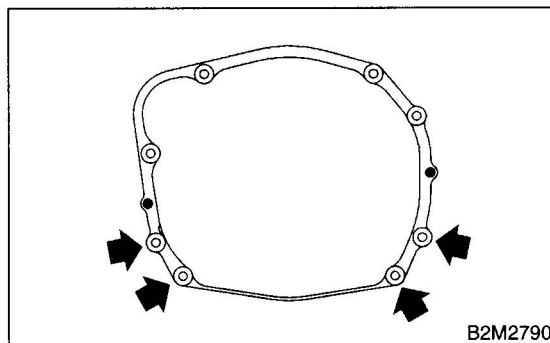


5) Take off the transmission jack.

6) Tighten the nuts which hold lower side of transmission to the engine.

### Tightening torque:

**50 N·m (5.1 kgf-m, 36.9 ft-lb)**



7) Connect the engine and transmission.

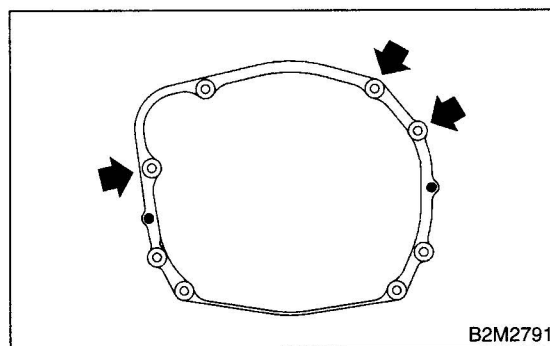
(1) Install the starter.

<Ref. to SC-7, INSTALLATION, Starter.>

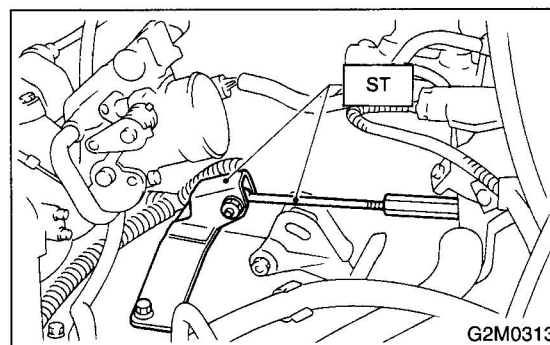
(2) Tighten the bolt which holds right upper side of transmission to the engine.

### Tightening torque:

**50 N·m (5.1 kgf-m, 36.9 ft-lb)**



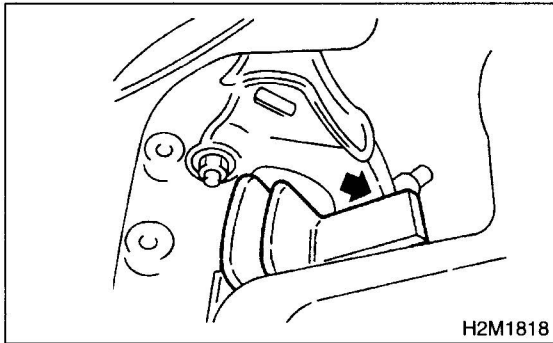
8) Remove ST.



# MANUAL TRANSMISSION ASSEMBLY

## MANUAL TRANSMISSION AND DIFFERENTIAL

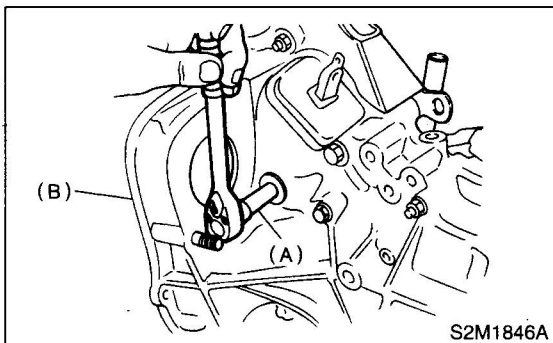
9) Push the clutch release lever to fit bearing into clutch cover.



10) Install the plug.

**Tightening torque:**

**44 N·m (4.5 kgf-m, 32.5 ft-lb)**



(A) Plug

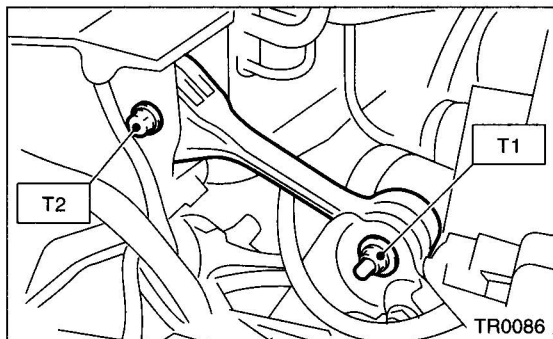
(B) Transmission ASSY

11) Install the pitching stopper.

**Tightening torque:**

**T1: 50 N·m (5.1 kgf-m, 37 ft-lb)**

**T2: 58 N·m (5.9 kgf-m, 43 ft-lb)**



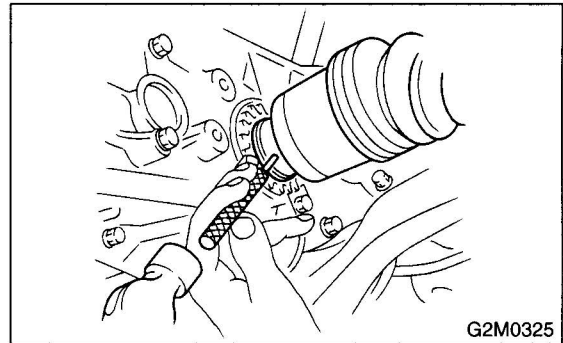
12) Lift-up the vehicle.

13) Install the front drive shaft into the transmission.

14) Drive the spring pin into the chamfered hole of drive shaft.

**CAUTION:**

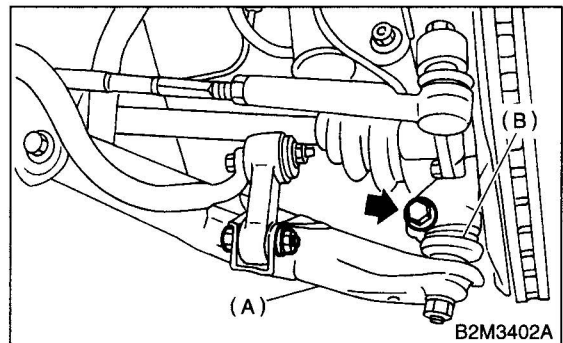
**Always use a new spring pin.**



15) Install the ball joints of lower arm into knuckle arm of housing, and tighten the installing bolts.

**Tightening torque:**

**49 N·m (5.0 kgf-m, 36 ft-lb)**



(A) Transverse link

(B) Ball joint

# MANUAL TRANSMISSION ASSEMBLY

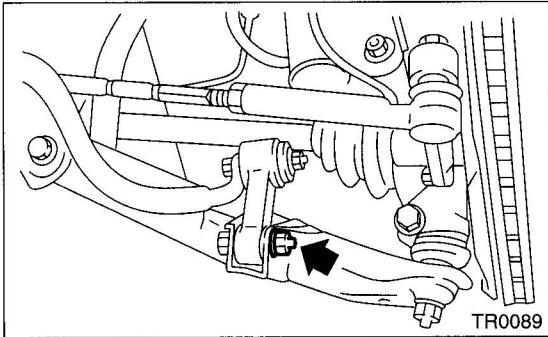
## MANUAL TRANSMISSION AND DIFFERENTIAL

16) Install the stabilizer link from the transverse link.

- Except sedan turbo model

**Tightening torque:**

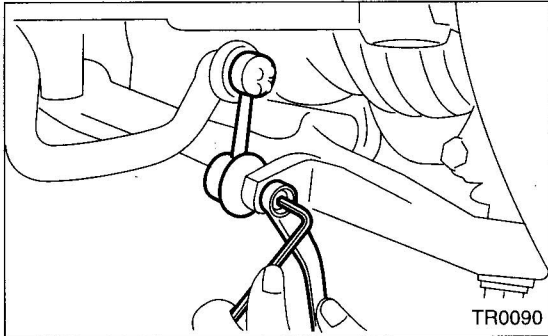
**30 N·m (3.1 kgf·m, 22.1 ft·lb)**



- Sedan turbo model

**Tightening torque:**

**45 N·m (4.6 kgf·m, 33.2 ft·lb)**

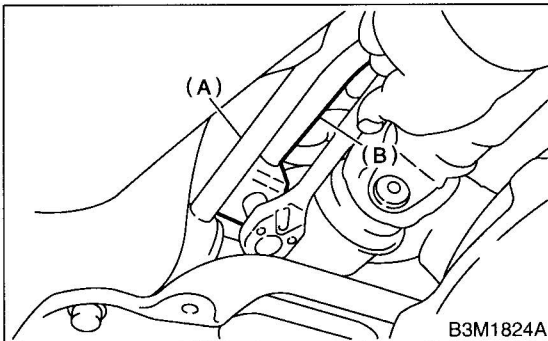


17) Install the gear shift rod and stay.

- (1) Connect the rod to the joint.

**Tightening torque:**

**18 N·m (1.8 kgf·m, 13.0 ft·lb)**

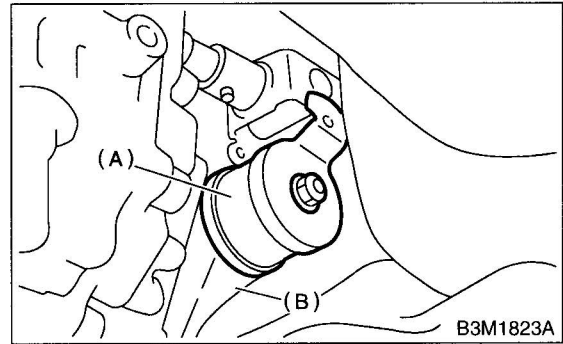


- (A) Stay  
(B) Rod

- (2) Connect the stay to the transmission bracket.

**Tightening torque:**

**18 N·m (1.8 kgf·m, 13.0 ft·lb)**



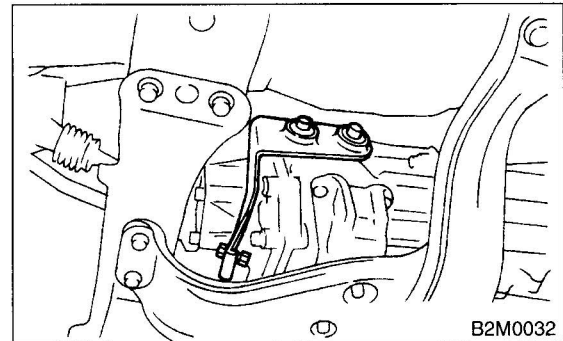
- (A) Stay  
(B) Transmission bracket

18) Install the propeller shaft. <Ref. to DS-15, INSTALLATION, Propeller Shaft.>

19) Install the heat shield cover. (If equipped)

20) Install the rear exhaust pipe and muffler.

21) Install the hanger bracket on the right side of transmission.



22) Install the front exhaust pipe and center exhaust pipe. (Non-turbo model)

<Ref. to EX(SOHC)-6, INSTALLATION, Front Exhaust Pipe.>

23) Install the center exhaust pipe. (Turbo model)

<Ref. to EX(DOHC TURBO)-9, INSTALLATION, Center Exhaust Pipe.>

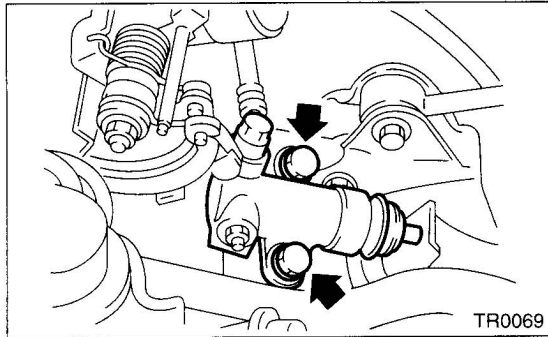
24) Install the under cover.

25) Install the operating cylinder.

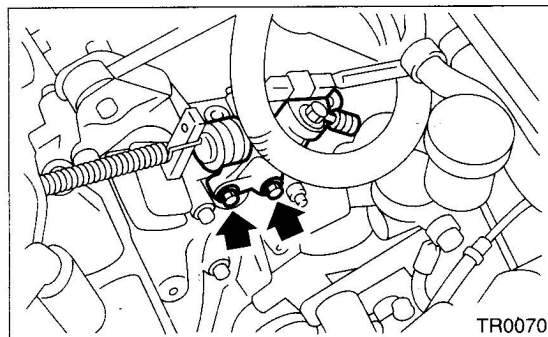
**Tightening torque:**

**37 N·m (3.8 kgf-m, 27.5 ft-lb)**

- Non-turbo model



- Turbo model



26) Connect the following connectors.

- (1) Transmission ground terminal

**Tightening torque:**

**13 N·m (1.3 kgf-m, 9.4 ft-lb)**

- (2) Vehicle speed sensor connector
  - (3) Neutral position switch connector
  - (4) Back-up light switch connector
- 27) Install the air cleaner case stay.

**Tightening torque:**

**16 N·m (1.6 kgf-m, 11.6 ft-lb)**

28) Install the air cleaner case and intake duct. (Non-turbo model) <Ref. to IN(SOHC)-6, INSTALLATION, Air Cleaner Case.> and <Ref. to IN(SOHC)-7, INSTALLATION, Air Intake Duct.>

29) Install the intercooler. (Turbo model) <Ref. to IN(DOHC TURBO)-11, INSTALLATION, Intercooler.>

30) Connect the battery ground terminal.

31) Take off the vehicle from lift arms.